



INSTALLATION INSTRUCTIONS

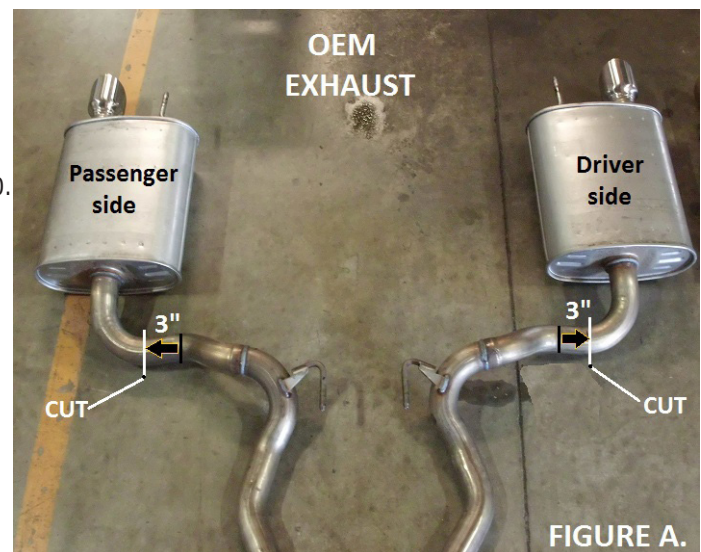
MAKE: Ford
MODEL: Mustang EcoBoost
YEAR: 2015-2023
ENGINE: L4-2.3L (t) & V6-3.7L

Axle-Back Exhaust
Stainless Steel
49-43085-P (Polished Tips)
49-43085-B (Black Tips)



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1.** (Read instructions prior to installation) Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
- Step 2.** Remove brace under center of the stock exhaust system going across the chassis.
- Step 3.** Remove stock exhaust. Be cautious not to damage rubber isolators when removing from vehicle.
- Step 4.** From tangent line, you will mark a line 3" away going outward for both Left and right side (refer to **Figure A**). Cut factory under-axle pipe where marked and remove rear mufflers.
- Step 5.** Clean the under-axle pipes and de-burr the edges.
- Step 6.** Install factory under-axle pipe (without OEM mufflers).
- Step 7.** Install right aFe power muffler using supplied 2.25" clamp. Do not tighten at the moment.
- Step 8.** Install left aFe power muffler using supplied 2.25" clamp. Do not tighten at the moment.
- Step 9.** Check your exhaust system for proper clearance. Once aligned and satisfied with fitment, you may now tighten complete exhaust system.
- Step 10.** Re-install center brace removed in **Step 2**.
- Step 11.** Start vehicle and check for any leaks.
- Step 12.** Remove vehicle off jack stands.
- Step 13.** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**