

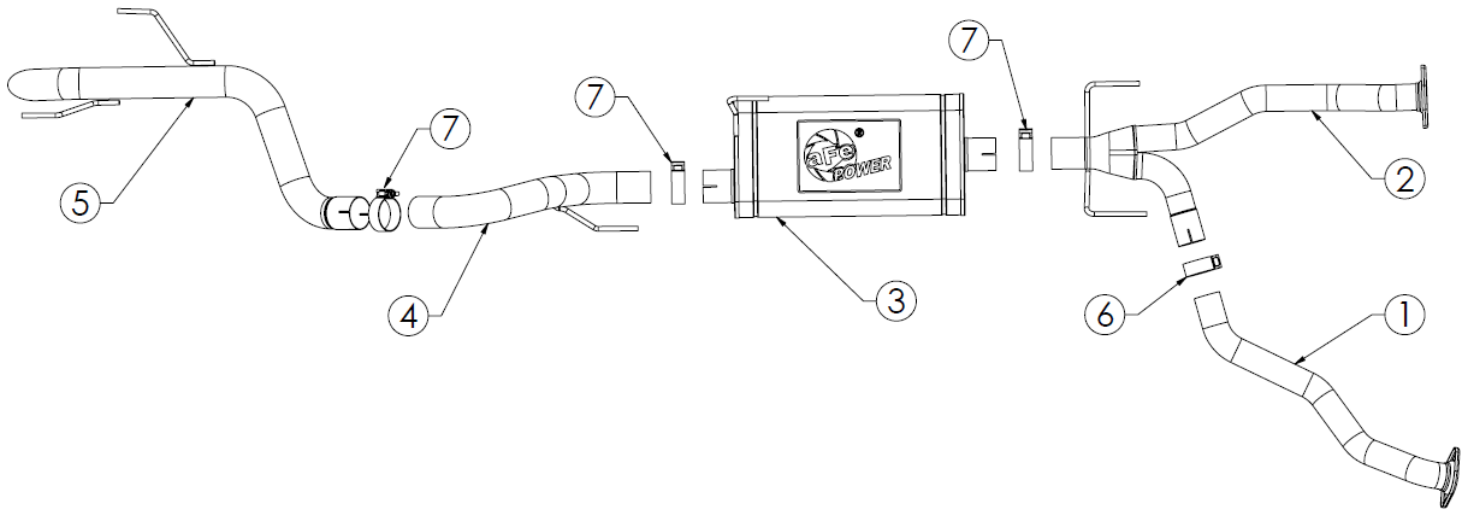


INSTALLATION INSTRUCTIONS

Cat-Back Exhaust

49-36085

MAKE: Lexus
MODEL: GX550
YEAR: 2024-2026
ENGINE: V6-3.4L (tt)



Item	Description	Part Number	Quantity
1	S/A Front-Pipe	05-245642	1
2	S/A Y-Pipe	05-245643	1
3	S/A Muffler Assy.	05-245646	1
4	S/A Over Axle	05-245644	1
5	S/A Tailpipe Hi-Tuck	05-245645	1
6	Clamp, Band: 2 1/2"	05-41061	1
7	Clamp, Band: 3"	05-41055	3

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Lift the vehicle and secure on a vehicle lift or jack stands.
5. Secure the stock exhaust with jack/stands.
6. Remove the bolts and springs at the front of the vehicle's exhaust. Retain the hardware, it will be re-used for installation of the aFe POWER exhaust.
7. Remove the OE exhaust hangers from the isolators. Be careful to not damage the isolators and remove O.E Exhaust.
8. Install the front pipe assembly onto the Y-pipe assembly using the supplied 2-1/2" band clamp. Do not fully tighten bank clamp to allow for adjustment.
9. Install the front pipe assembly onto the catalytic converters using O.E hardware and slide hangers onto the vehicle's isolation mounts.
10. Install the muffler assembly onto the front pipe assembly with supplied 3" band clamp. Install the hangers of the muffler assy. onto the vehicle's isolation mount.
11. Install the over-axle pipe with the supplied 3" band clamp and install hanger onto isolator mount.
12. Install the tail-pipe assembly with the supplied 3" band clamp and install the hanger into the vehicle's isolator mount.
13. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
14. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
15. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
16. Lower the vehicle back to the ground and secure the spare tire.
17. It is recommended to re-tighten all clamps and hardware after 50-100 miles.